# AZO pipe clamp for pneumatic pipelines

Easy and quick installation

Electrically conductive

Rust-resistant connection

#### Preferred applications

The AZO pipe and connection clamp is used for connecting pipes, pipe branches, pipe elbows, T-pieces etc. At the same time it serves for ceiling and wall fastening of pipelines. It can be used with vacuum as well as pressure pneumatic systems.

### **Special advantages**

• Simple and fast assembly

- Simultaneous connection and mounting
- Clearly laid out pipe routing in an integrated system
- Can be used with commonly available pipes for vacuum and pneumatic pressure systems
- Electrically conductive and stainless connections
- Absolutely pressure proof up to 5 bar with axial protection

# THE INNOVATION





#### Design

The AZO pipe and connection clamp consists of 2 halves of high-grade aluminium die casting, one polyesther seal ring (TPU in accordance with pertinent food regulation 21 CFR 177.1680 of the FDA) as well as the required nuts and bolts of stainless or mild steel.

#### Assembly

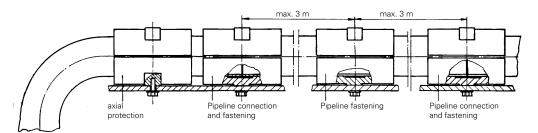
Deburr both pipe ends and remove the chips from the pipe. With coated steel pipes the pipe ends must be uninsulated at the contact area of the pipe clamp to ensure an electrically conductive connection.

When using absolute pressures above 2.5 bar, the pipeline must be additionally protected by means of axial mountings.



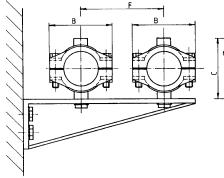
# **AZO SOLIDS Innovation**

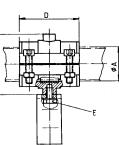
## **Applications of pipe clamps**



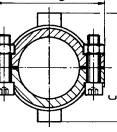
### **Dimensions:**

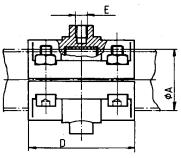






Pipe clamp NW 38 and NW 50 R





**Technical data** The maximum permissible

absolute conveying pressure for pipelines without axial protection is

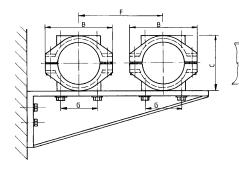
0 – 2.5 bar. For pipelines with axial protection, the maximum permissible absolute conveying pressure is 0 – 5 bar. The allowable

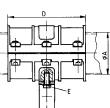
dimensional deviation of the pipes

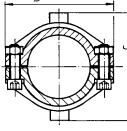
for the pipe clamp NW 38 is +/- 0.2 mm, for all other NWs

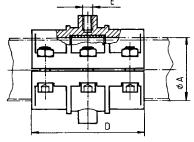
+/- 0.3 mm.

Pipeline fastening NW 80; 100; 128



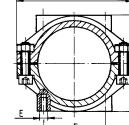


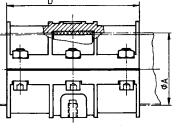




Pipe clamp NW 80 and NW 100

В	С	D	E	F	G
75	75	75	M 8	80	
95	90	90	M10	100	
115	111	120	M10	120	
130	109	150	M10	140	70
150	129	180	M10	160	80
185	167	210	M12	200	80
	75 95 115 130 150	75 75   95 90   115 111   130 109   150 129	75 75 75   95 90 90   115 111 120   130 109 150   150 129 180	75 75 75 M 8   95 90 90 M10   115 111 120 M10   130 109 150 M10   150 129 180 M10	75 75 75 M 8 80   95 90 90 M10 100   115 111 120 M10 120   130 109 150 M10 140   150 129 180 M10 160





ØA	В	С	D	E	F	Net weight in kg			
38	75	75	75	M 8		0,4			
50	95	90	90	M10		0,7			
65	115	111	120	M10		1,1			
80	130	109	150	M10	70	1,6			
100	150	129	180	M10	80	2,2			
128	185	167	210	M12	80				



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Pipe clamp NW 65

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The design is subject to change due to our continuous improvement program.